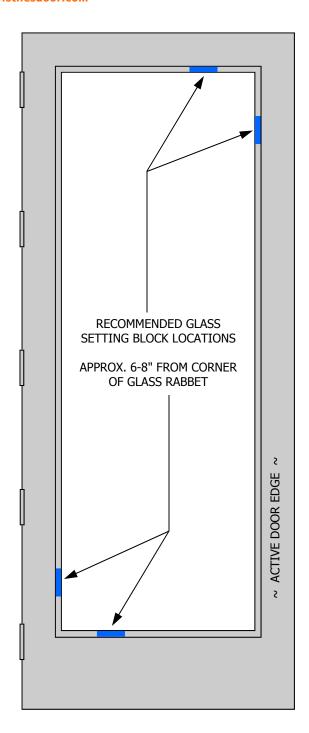


## Stiles® Steel Door + Window Systems

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In accordance with standard glazing industry practices, Stiles recommends the following glass blocking technique for maintaining adequate door structural support in heavy glass installations. This technique, commonly known as "cross-blocking" helps redirect glass weight away from the active door edge where structural failure may occur (potentially resulting in doors dragging on threshold surfaces).

## Notes

- 1. In all cases, it shall be the sole responsibility of the glazing contractor to install glass in a manner consistent with industry standards.
- 2. Damage to doors, frames, or hardware as a result of improper door or glass installation shall be the responsibility of the installer.
- 3. The size and type of glass setting block shall be consistent with glazing industry standards, and is normally dictated by the glass size and weight. Consult glazing contractor for complete information prior to installation.

The data presented herein is prepared as a tool designed to inform our customers of updates, standards and other technical data as it relates to our products and services. It is our goal to supply this information to help you make informed decisions when designing, specifying, ordering, or maintaining Stiles products. Should revisions become necessary, addendums will be published online.

Information contained herein is subject to change in accordance with product line updates as well as building industry regulations and procedures.

Stiles makes no claim as to the accuracy of information obtained from outside sources. Whenever possible, links will be provided for additional information, and sources cited.

For technical assistance, please contact us at: 209 / 538-3667